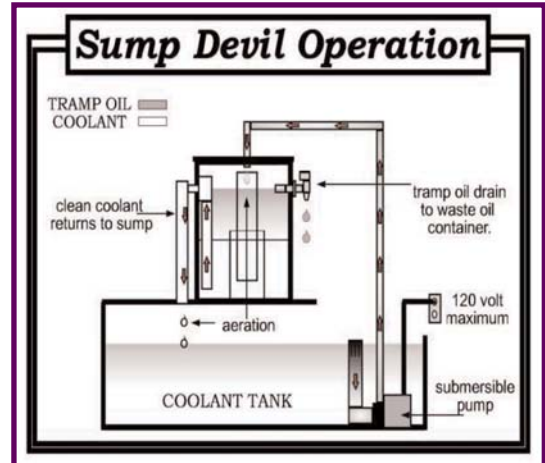


# Model 750 Sump Devil

## Best Coolant Filter Available to the Industry



- Removes Tramp Oils from Coolant
- Continuously Aerates
- Eliminates Foul Odors
- Increases Coolant Life
- Reduces Disposal Cost
- Inexpensive to Operate
- Eliminates Tacky Build-Up



### Sump Devil Set-Up Instructions

#### Installation:

1. Remove the reservoir lid and all loose contents with the exception of the baffle assembly.
2. Place The Sump Devil within two feet of the coolant tank. Unit may be placed directly on the floor or elevated above the tank height. Place baffle assembly in the center of the reservoir.
3. Attach the coolant discharge line to the reservoir and ensure that it is stable and an unrestricted position over the sump.
4. Fill the reservoir slightly below the tramp oil drain valve with the same fluid as that found in the sump.
5. With the sump coolant at the ideal level with the machine turned off, place the pump inlet tube, grooves down, into the coolant sump. Mark the line at the coolant depth on the inlet tube. Remove the inlet tube and cut to length. Place the inlet tube into the pump assembly.
6. Attach 1/2" I.D. tubing between the reservoir lid and the pump. Submerge the pump into the coolant sump. Replace the reservoir lid.

#### Notes:

1. The clean coolant discharge line should always be maintained in a stable, unrestricted position over the sump. This will ensure proper fluid return with improved aeration. An anti-foam product may be required should your fluid foam inside the reservoir.
2. Periodic cleaning of the inlet tube is required to keep the flow unobstructed.

### **HE&M Saw has a product and accessory to fit all your metalworking fluid needs:**

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- 102 Semi Synthetic Coolant
- 103 Water Soluble Coolant
- 104 Spray Mist Coolant
- 105 Sump Cleaner
- 106 Rust Inhibitor

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- 132 Low Temp Coolant
- 701 Refractometer
- 750 Sump Devil
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