

The logo for HE&M, featuring the letters 'HE&M' in a bold, white, sans-serif font on a dark purple rectangular background.

Performance  
Source

Your Source for Straight Cuts!

Sawing Fluid Trouble  
Shooting Guide

## TROUBLE SHOOTING GUIDE - SKIN IRRITATION

### Action:

- Check fluid concentration. Too rich may cause irritation.
- Check for contaminants.
- Check machine tool environment for rust inhibitors, parts cleaners, where parts may be dipped by hand or operators wash their hands.

### Remedy:

- Reduce concentration if high.
- Apply a barrier cream to hands.
- Wash hands with mild soaps. Avoid harsh soaps and solvents. Minimize the frequency of hand washing.
- Minimize hand wiping with rough shop rags. Use disposable paper towels.
- If gloves are used, make sure they are cloth lined and are frequently changed.

**These maintenance tips will save money, decrease  
downtime, and get better tool and blade life.**

**HE&M Saw - Your Sawing Specialists!**

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