

Eliminator 111 Turbo Drill

- 100% Ultra Synthetic
- Oil free misting fluid
- Specially formulated for Drilling Applications

Eliminator 111- Turbo Drill contains FHW Technology, an advanced additive package designed to reduce Friction, Heat and Wear for exceptional tool life.

- Leaves little or no residue
- Provides corrosion protection
- Formulated to provide superior resistance to bacteria growth
- Safe to use on all metals and will not stain
- Does not irritate operator's hands

Save Time and Money

- Enhances tool life
- Keeps coolant fresher longer

Does Not Contain:

Silicone • Chlorine • Sulfur • Phenols • Halogens

PHYSICAL & CHEMICAL PROPERTIES:

Pounds Per Gallon	8.6
Flash Point	None
Appearance	Clear
Hazardous Components	None
Odor	Clean
pH @ 10:1 Dilution	9.5

Suggested Dilution Ratio:
to be used as a misting fluid 15/20:1



HE&M Saw has a product and accessory to fit all your metalworking fluid needs:

- 101 Synthetic Coolant
- 102 Semi Synthetic Coolant
- 103 Water Soluble Coolant
- 104 Spray Mist Coolant
- 105 Sump Cleaner
- 106 Rust Inhibitor

**Proudly
Made in the
U.S.A.**

- 107 Anti Spatter
- 111 Turbo Drill
- 132 Low Temp Coolant
- 701 Refractometer
- 750 Sump Devil
- 806 Hydromaster

www.hemsaw.com

P.O. Box 1148, Pryor, OK 74362

Toll Free: (888) 729-7787 • Phone: (918) 825-4821 • E-Mail: coolant@hemsaw.com

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Refractometer Schedule for HE&M Saw Turbo Drill - Ultra-Synthetic

Dilution Ratio: Water to Chemical

BRIX SCALE	0 - 10	0 - 30	0 - 32
1:1	Off Scale	11	12.5
2:1	8.25	8	8.5
3:1	6	5.5	6.5
4:1	4.5	4.5	5
5:1	4.0	4.0	4.5
6:1	3.5	3.5	3.75
7:1	2.5	2.75	3.25
8:1	2.0	2.5	2.75
9:1	1.75	2.0	2.5
10:1	1.5	1.75	2.25
11:1	1.25	1.5	2.0
12:1	1.0	1.25	1.75
13:1	0.80	1.5	1.62
14:1	0.75	1.25	1.5
15:1	0.5	1.0	1.25
18:1	0.3	0.90	1.0
20:1	0.15	0.80	0.90

NOTE: Always calibrate your refractometer to zero using your coolant water supply. Clean lens thoroughly, then apply water. Reading should be "0" (zero). If not, calibrate using the small set screw on the top or bottom of the refractometer.

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