

P.O. Box 1148 • Pryor, OK 74362  
 Phone: (918) 825-4821 • Fax: (918) 825-4824 • Email: coolant@hemsaw.com • Web: www.hemsaw.com

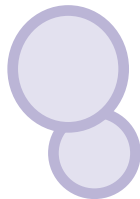
**Experience improved fluid stability and longevity with  
 HE&M's enhanced line of metalworking fluids,  
 ELIMINATOR II.**

- 100% Synthetic oil-free formula
- Excellent corrosion protection
- Superior resistance to microbial degradation
- Oil rejecting formula
- Leaves minimal residue
- Provides quality finishes on machined parts
- Low foaming characteristics
- Safe to use on all metals - non staining

Operation	Cast Iron & Carbon Steels	High Alloy Steels & Stainless Steel	Copper & Aluminum
Machining, Milling, Drilling, and Turning	1:24 (4%)	1:19 (5%)	1:24 (4%)
Form Milling and Sawing	1:19 (5%)	1:19 (5%) 1:16 (6%)	1:24 (4%) 1:19 (5%)
Grinding: ID, OD, Centerless	1:24 (4%)	1:19 (5%)	1:24 (4%)

**Available In:**

P-201000 1 Gallon  
 P-201001 4 Gal Case  
 P-201005 5 Gal Pail  
 P-201055 55 Gal Drum  
 P-201275 275 Gal Tote



**Physical & Chemical Characteristics:**

Appearance/Odor... Clear Liquid/Mild Chemical Odor  
 Weight (lb/gal) 8.7  
 pH (concentrate) 9.4  
 pH ( 5% dilution) 9.0  
 Flash Point None

Dilution Ratio	1:9 (10%)	1:16 (6%)	1:19 (5%)	1:24 (4%)	1:32 (3%)
Refractometer Reading	3.7	2.3	1.9	1.6	1.2