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**Experience improved fluid stability and longevity with
 HE&M's enhanced line of metalworking fluids,
 ELIMINATOR II.**

- Biostable formula maintains pH levels longer & eliminates foul odors
- Small particle size for better dispersion & coverage
- Improved lubricant film strength covers tool surface for increased tool life
- Provides excellent corrosion protection
- Low foaming characteristics
- Oil rejecting formula
- Halogen free
- Hard water stability
- Provides quality finishes on machined parts
- Safe to use on all non-ferrous, aluminum alloys, & exotic ferrous alloys

Operation	Aluminum Alloys	Copper and Brass	Ferrous Alloys
Milling, Drilling, Turning	1:12 - 1:7 (8-12%)	1:13 - 1:8 (7-11%)	1:12 - 1:6 (8-15%)
Reaming, Light Duty Broaching, Milling, Tapping, Sawing	1:12 - 1:6 (8-14%)	1:13 - 1:7 (7-12%)	1:10 - 1:6 (9-15%)
Grinding: ID, OD	1:16 - 1:10 (6-9%)	1:16 - 1:10 (6-9%)	1:16 - 1:9 (6-10%)

Available In:

- P-212000 1 Gallon
- P-212001 4 Gal Case
- P-212005 5 Gal Pail
- P-212055 55 Gal Drum
- P-212275 275 Gal Tote

Physical & Chemical Characteristics:

- Appearance/Odor.....White, Opaque Liquid/Mild Chemical
- Weight (lb/gal) 8.4
- pH (concentrate) 9.6
- pH (10% dilution) 9.0-9.6
- Flash Point N/A

Dilution Ratio	1:9.5 (10.5%)	1:11 (8.4%)	1:15 (6.3%)	1:23 (4.2%)	1:47 (2.1%)
Refractometer Reading	5.0	4.0	3.0	2.0	1.0