



Product Description

Dual Column Band Saws

> Non-Miter Dual Column Saws

>> DC22 Series

The DC22A band saw operates using a touch screen control mounted in a swing-away console. A 48" servo twin ball-screw bar-feed is standard and a 120" version is optional. A full-stroking main vise positions automatically with the powered guide arm. The Cut Watcher® System and chip auger are standard.

Standard Features

Smart Saw® Control Console w/ 9" Touch Screen
Industrial IOT Ready - MTConnect Output
24" Solid Discharge Table
Vise - Full Stroking Main
Adjustable Clamping Force
Carbide Blade Guides
Lead In/Lead Out Roller Guides
Guide Arm Moves in Conjunction w/ Main Vise
Variable Blade Speed w/ Readout on Touch Screen
Passive "Cut Watcher®" System
Adjustable Feed Rate
Adjustable Cutting Pressure
Powered Blade Tension
Chip/Swarf Removal System - Chip Auger
Blade Brush
Coolant System - Flood w/ Wash-Down Hose
Two-Hand Operation Controls
Broken Blade Function
Out-of-Stock Function
Automatic Blade Idle
Blade Change Interlock
Safety Guards
220V/3PH or 440V/3PH Electrical Motor
Requirement - This is Not a Dual Voltage Machine

Technical Specifications

Rectangular Capacity	0-22" W x 0-22" H
Square Capacity	0-22" (Square)
Round Capacity	0-22" (Diameter)
Bar-feed	0-48" (Stroke Servo Twin Ball-Screw - Multiple Index)
Motor	10 HP
Hydraulic Motor	10 HP
Operation Type	Automatic
Power Source	Hydraulic
Weight	N/A
Blade Type	Bandsaw
Blade Size	21' 0" L x 2" H x .063"
Cantilever	
Bandsaw Blade Speed	N/A
Bundle Cut?	No

Optional Features

0-120" Stroke Servo Twin Ball-Screw Bar-Feed w/ 3rd Vise

Bar-Feed Filler Plates

Heavy-Duty Servo Feed
Top Clamp - Full Capacity Main Vise (Increases Remnant Length by 2")

Top Clamp - Full Capacity Feed Vise (Increases
Remnant Length by 3")

Vise - 3rd on Feed

Roller Discharge Table (in Lieu of Solid)

Remote Diagnostics

Pedestal Mounted Control Console

Cold Weather Package

5' Idle Roller Stock Table

10' Powered Roller Stock Table

Top Clamp - Full Capacity Outboard Vise

Vise - Outboard Powered on Discharge

Servo Controlled Traverse (SCT) - Includes Active
"Cut Watcher®"

Laser Light System

Roll-Around Control Console

Hydraulic Tank Heater

10' Idle Roller Stock Table

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