



## Product Description

### Dual Column Band Saws

#### > Non-Miter Dual Column Saws

#### >> DC22 Series

The DC22M band saw is operated using a touch screen that is mounted in a swing-away console. A full-stroking split main vise that positions automatically with the powered guide arm, patented Cut Watcher<sup>®</sup> system, and chip auger are standard and many optional features are available.

## Standard Features

Swing-Away Control Console w/ 7" Touch Screen  
24" Solid Discharge Table  
Full-Stroking Split Main Vise  
Adjustable Clamping Force  
Carbide Blade Guides  
Lead In/Lead Out Roller Guides  
Passive "Cut Watcher<sup>®</sup>" System  
Guide Arm Moves in Conjunction w/ Main Vise  
Variable Blade Speed w/ Readout on Touch Screen  
Powered Blade Tension  
Adjustable Feed Rate  
Adjustable Cutting Pressure  
Chip/Swarf Removal System - Chip Auger  
Coolant System - Flood w/ Wash-Down Hose  
Blade Brush  
Two-Hand Operation Controls  
Broken Blade Function  
Automatic Blade Idle  
Blade Change Interlock  
Safety Guards  
220V/3PH or 440V/3PH Electrical Motor  
Requirement - This is Not a Dual Voltage Machine

## Technical Specifications

<b>Rectangular Capacity</b>	0-22" W x 0-22" H
<b>Square Capacity</b>	0-22" (Square)
<b>Round Capacity</b>	0-22" (Diameter)
<b>Bar-feed</b>	N/A
<b>Motor</b>	10 HP
<b>Hydraulic Motor</b>	10 HP
<b>Operation Type</b>	Semi-Automatic
<b>Power Source</b>	Hydraulic
<b>Weight</b>	N/A
<b>Blade Type</b>	Bandsaw
<b>Blade Size</b>	21' 0" L x 2" H x .063"
<b>Cantilever</b>	
<b>Bandsaw Blade Speed</b>	N/A
<b>Bundle Cut?</b>	No

## Optional Features

Top Clamp - Full Capacity Main Vise  
Vise - Outboard Powered on Discharge  
Roller Discharge Table (in Lieu of Solid)  
Pedestal Mounted Control Console  
Spray Mist Lubrication  
Hydraulic Tank Heater  
10' Idle Roller Stock Table

Top Clamp - Full Capacity Outboard Vise  
36" Roller Load Table w/ Filler Plates  
Laser Light System  
Roll-Around Control Console  
Cold Weather Package  
5' Idle Roller Stock Table  
10' Powered Roller Stock Table

