



## Product Description

### Dual Column Band Saws

> Non-Miter Dual Column Saws

>> H3236-DC Series

The H3236A-DC band saw operates using a touch screen control mounted in a swing-away console. A 48" servo twin ball-screw bar-feed is standard. Jobs are created and stored for later recall. The patented Cut Watcher<sup>®</sup> and Chip Auger are standard. Many optional features are available.

## Standard Features

Smart Saw<sup>®</sup> Control Console w/ 9" Touch Screen  
 Industrial IOT Ready - MTConnect Output  
 24" Roller Discharge Table  
 Vise - Full Stroking Main & Feed  
 Adjustable Clamping Force  
 Carbide Blade Guides  
 Lead In/Lead Out Roller Guides  
 Guide Arm - Powered  
 Passive "Cut Watcher<sup>®</sup>" System  
 Variable Blade Speed w/ Readout on Touch Screen  
 Powered Blade Tension  
 Adjustable Feed Rate  
 Adjustable Cutting Pressure  
 Vise - 3rd on Feed  
 Chip/Swarf Removal System - Chip Conveyor  
 Coolant System - Flood w/ Wash-Down Hose  
 Two-Hand Operation Controls  
 Broken Blade Function  
 Out-of-Stock Function  
 Automatic Blade Idle  
 Blade Change Interlock  
 Safety Guards  
 220V/3PH or 440V/3PH Electrical Motor  
 Requirement - This is Not a Dual Voltage Machine

## Technical Specifications

<b>Rectangular Capacity</b>	0-36" W x 0-32" H
<b>Square Capacity</b>	0-32" (Square)
<b>Round Capacity</b>	0-32" (Diameter)
<b>Bar-feed</b>	0-48" (Stroke Servo Twin Ball-Screw - Multiple Index)
<b>Motor</b>	20 HP
<b>Hydraulic Motor</b>	5 HP
<b>Operation Type</b>	Automatic
<b>Power Source</b>	Hydraulic
<b>Weight</b>	N/A
<b>Blade Type</b>	Bandsaw
<b>Blade Size</b>	27' 0" L x 2" H x .063"
<b>Cantilever</b>	
<b>Bandsaw Blade Speed</b>	N/A
<b>Bundle Cut?</b>	No

## Optional Features

0-120" Stroke Servo Twin Ball-Screw Bar-Feed w/ 3rd Vise

Bar-Feed Filler Plates

Top Clamp - Full Capacity Main Vise

Heavy-Duty Servo Feed

Top Clamp - Full Capacity Main & Feed Vise

Top Clamp - Full Capacity Outboard Vise

Vise - Outboard Powered on Discharge

Remote Diagnostics

Laser Light System

Spray Mist Lubrication

Roll-Around Control Console

10' Discharge Table Extension

5' Idle Roller Stock Table

Servo Controlled Traverse (SCT) - Includes Active  
"Cut Watcher®"

2-5/8" Blade Option - HD Gear Box

Shadow Light System

Pedestal Mounted Control Console

5' Discharge Table Extension

10' Powered Discharge Table Extension

10' Idle Roller Stock Table

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**1 (888) 729-7787**