



Product Description

Dual Column Band Saws

> Non-Miter Dual Column Saws

>> H3236-DC Series

The H3236A-DC band saw operates using a touch screen control mounted in a swing-away console. A 48" servo twin ball-screw bar-feed is standard. Jobs are created and stored for later recall. The patented Cut Watcher® and Chip Auger are standard. Many optional features are available.

Standard Features

Smart Saw® Control Console w/ 9" Touch Screen
 Industrial IOT Ready - MTConnect Output
 24" Roller Discharge Table
 Vise - Full Stroking Main & Feed
 Adjustable Clamping Force
 Carbide Blade Guides
 Lead In/Lead Out Roller Guides
 Guide Arm - Powered
 Passive "Cut Watcher®" System
 Variable Blade Speed w/ Readout on Touch Screen
 Powered Blade Tension
 Adjustable Feed Rate
 Adjustable Cutting Pressure
 Vise - 3rd on Feed
 Chip/Swarf Removal System - Chip Conveyor
 Coolant System - Flood w/ Wash-Down Hose
 Two-Hand Operation Controls
 Broken Blade Function
 Out-of-Stock Function
 Automatic Blade Idle
 Blade Change Interlock
 Safety Guards
 220V/3PH or 440V/3PH Electrical Motor
 Requirement - This is Not a Dual Voltage Machine

Technical Specifications

Rectangular Capacity	0-36" W x 0-32" H
Square Capacity	0-32" (Square)
Round Capacity	0-32" (Diameter)
Bar-feed	0-48" (Stroke Servo Twin Ball-Screw - Multiple Index)
Motor	20 HP
Hydraulic Motor	5 HP
Operation Type	Automatic
Power Source	Hydraulic
Weight	N/A
Blade Type	Bandsaw
Blade Size	27' 0" L x 2" H x .063"
Cantilever	
Bandsaw Blade Speed	N/A
Bundle Cut?	No

Optional Features

0-120" Stroke Servo Twin Ball-Screw Bar-Feed w/ 3rd Vise
 Bar-Feed Filler Plates
 Top Clamp - Full Capacity Main Vise

Heavy-Duty Servo Feed
 Top Clamp - Full Capacity Main & Feed Vise
 Top Clamp - Full Capacity Outboard Vise

Vise - Outboard Powered on Discharge

Remote Diagnostics

Laser Light System

Spray Mist Lubrication

Roll-Around Control Console

10' Discharge Table Extension

5' Idle Roller Stock Table

Servo Controlled Traverse (SCT) - Includes Active
"Cut Watcher®"

2-5/8" Blade Option - HD Gear Box

Shadow Light System

Pedestal Mounted Control Console

5' Discharge Table Extension

10' Powered Discharge Table Extension

10' Idle Roller Stock Table

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1 (888) 729-7787